

# HANDY PROBE™

THE OPTICAL  
PORTABLE CMM FOR  
INDUSTRIAL APPLICATIONS



The HandyPROBE outperforms traditional portable CMMs on the shop floor. Because it is truly portable and insensitive to changes in the environment (e.g. part displacement, set-up or CMM instability), it is highly efficient at measuring parts that can't be moved to a granite or cast iron table, and is ideal for geometric and surface inspection. The HandyPROBE can accurately measure parts ranging from 1 to 10 meters in size, and made of any type of materials.

The HandyPROBE can also be paired with a MetraSCAN 3D scanner to offer scanning capabilities. It is currently used on the production lines of major players from the automotive, aerospace and manufacturing industries.

**GREATER, EXTENDABLE MEASUREMENT VOLUME.** CAN BE EASILY AND DYNAMICALLY EXTENDED **WITHOUT ANY LOSS OF ACCURACY** AND WITHOUT ANY **CONVENTIONAL LEAPFROG**



**AUTOMATIC ALIGNMENT.** THE USE OF OPTICAL REFLECTORS ALLOWS PROBING OF MANY IDENTICAL PARTS IN RAPID SUCCESSION



NO NEED FOR THE OPERATOR TO RE-ALIGN DATA AFTER MOVING THE PART OR THE C-Track, RESULTING IN **LESS SET-UP AND ERROR ACCUMULATION**

MEASUREMENT OF PARTS IN PRODUCTION WITHOUT HAVING TO ALIGN EVERY PART

**FASTER AND EASIER MEASUREMENT. HANDHELD AND ARM-FREE. WIRELESS** DATA TRANSMISSION PROCESS ALLOWS THE USER TO MOVE FREELY AROUND THE PART  
**LIGHTWEIGHT.** WEIGHS 450 G

**TRUaccuracy™ TECHNOLOGY.** **HIGHLY-ACCURATE** MEASUREMENTS, **NO MATTER** THE MEASUREMENT **ENVIRONMENT** (INSTABILITY, VIBRATIONS, THERMAL VARIATIONS, ETC.) **OR OPERATOR SKILLS**  
**ACCURACY UP TO 25µm**

**TRUsimplicity™** **USER-FRIENDLY.** INTUITIVE SYSTEM WITH A VERY SHORT LEARNING CURVE.  
**5-MINUTE INSTALLATION.**

**COMPATIBLE WITH ALL MAJOR SOFTWARE.** INSTANT INTEGRATION INTO YOUR QC PROCESS

PROBING SOLUTION FOR **GEOMETRIC/SURFACE INSPECTION**

PARTS RANGING FROM **1-10 m**, IN **ANY TYPE** OF MATERIAL

**TRUportability™**  
**TRULY PORTABLE.** UNEQUALLED PRECISION, MOBILITY AND FLEXIBILITY - NO MATTER WHERE (LAB, FACTORY, OFF-SITE)

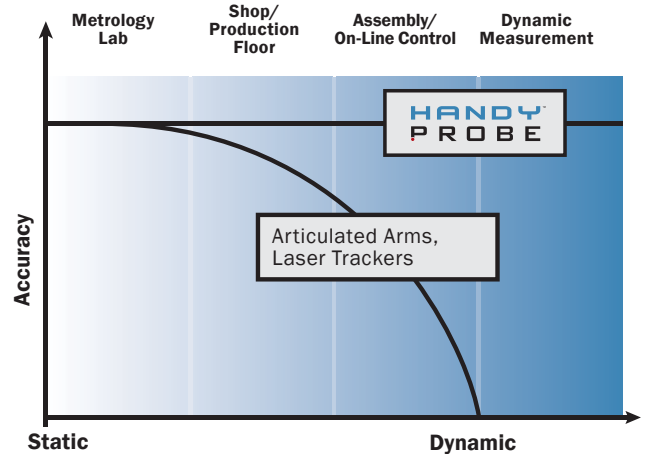


## TRUaccuracy TECHNOLOGY

### Higher Measurement Accuracy.

TRUaccuracy technology ensures highly-accurate measurements, regardless of the measurement environment (instability, vibrations, thermal variations, etc.) or operator skills.

- With the **dynamic referencing** mode of the C-Track, the coordinate system can be literally “locked” onto the part(s) being measured, thus maintaining part alignment during the entire 3D scanning process.
- With the **automatic alignment** function, manual operation is no longer needed during the alignment phase and root cause errors are drastically reduced.
- With the **fast user calibration** process using a **certified gauge**, the HandyPROBE delivers constant accuracy during its entire life cycle.
- With the **continuous monitoring of parameters** (temperature, accuracy, etc.), device accuracy is maintained throughout entire operation.



## APPLICATIONS

The HandyPROBE is especially useful for customers who are looking for a portable 3D measurement solution to measure length, geometric entities or surfaces. The HandyPROBE CMM works directly on the shop floor, without granite or steel tables or dedicated control jigs.

The HandyPROBE reaches a probing measurement accuracy of 0.085 mm on parts of size ranging from 1 to 3 m, with possible extension of up to 10 m, and made of any type of hard material.

### Inspection and QC

- Part-to-CAD analysis
- First article inspection
- Supplier quality inspection
- Conformity assessment of 3D models against original parts/production tooling
- Conformity assessment of manufactured parts against originals
- Alignment
- Tooling certification
- Multi-shot measurement (up to 30 points/sec.)
- When used with a MetraSCAN 3D optical CMM scanner, allows full free form inspection and generates high density colour maps

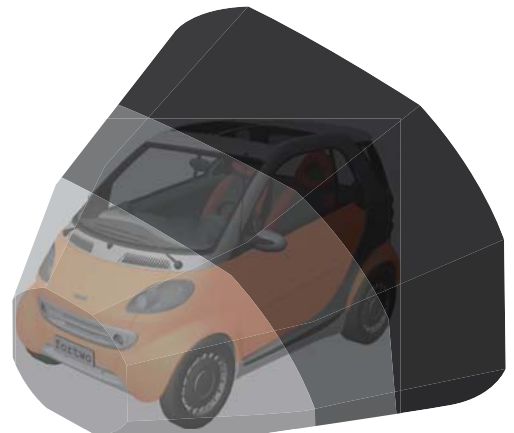
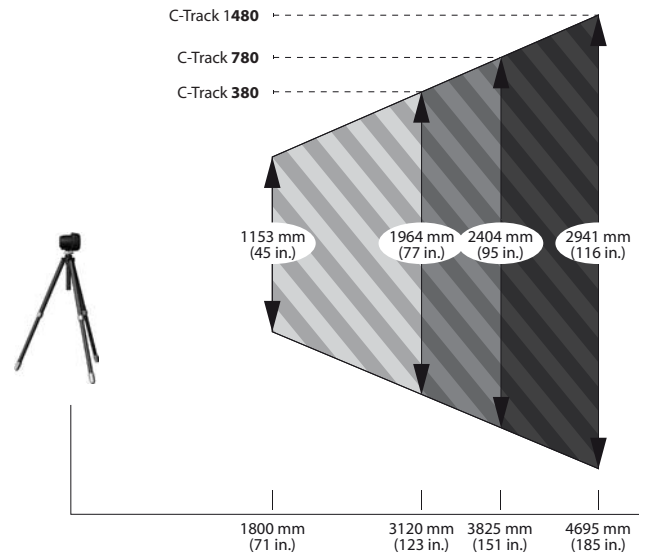
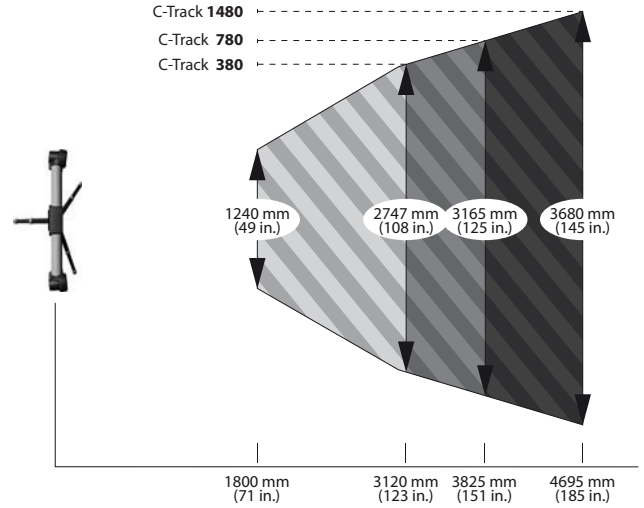
### Reverse Engineering

- Reverse engineering of geometrical entities (spheres, cylinders, planes)
- When used with a MetraSCAN 3D optical CMM scanner, allows faster and more accurate reverse engineering of mixed parts (geometrical and free form).



## THE C-Track™ DUAL-CAMERA SENSORS

The C-Track dual-camera sensors are fitted with high quality optics and special lighting, enabling them to measure all reflectors within their operating space. In addition to tracking the whole system's reference model, the C-Track ensure the exact localization of the HandyPROBE, perform continuous image acquisition and transmission, lighting of reflectors, management of the exchanges with the computer and storage of the sensor parameters.



C-Track 380  
C-Track 780  
C-Track 1480

TECHNICAL SPECIFICATIONS		C-TRACK 380	C-TRACK 780	C-TRACK 1480	HANDY PROBE
ACCURACY <sup>(1)</sup>		Up to 0.022 mm (0.0009 in.)	Up to 0.025 mm (0.0010 in.)	Up to 0.030 mm (0.0012 in.)	n/a
SINGLE POINT REPEATABILITY <sup>(3)</sup>	3.80 m <sup>3</sup> (135 ft <sup>3</sup> )	0.045 mm <sup>(2)</sup> (0.0018 in.)	0.050 mm <sup>(5)</sup> (0.0020 in.)	0.055 mm <sup>(5)</sup> (0.0022 in.)	n/a
	7.80 m <sup>3</sup> (275 ft <sup>3</sup> )	n/a	0.055 mm <sup>(2)</sup> (0.0022 in.)	0.065 mm <sup>(5)</sup> (0.0026 in.)	n/a
	14.8 m <sup>3</sup> (525 ft <sup>3</sup> )	n/a	n/a	0.095 mm <sup>(2)</sup> (0.0037 in.)	n/a
VOLUMETRIC ACCURACY <sup>(4)</sup>	3.80 m <sup>3</sup> (135 ft <sup>3</sup> )	0.075 mm <sup>(2)</sup> (0.0029 in.)	0.080 mm <sup>(5)</sup> (0.0031 in.)	0.090 mm <sup>(5)</sup> (0.0035 in.)	n/a
	7.80 m <sup>3</sup> (275 ft <sup>3</sup> )	n/a	0.085 mm <sup>(2)</sup> (0.0033 in.)	0.095 mm <sup>(5)</sup> (0.0038 in.)	n/a
	14.8 m <sup>3</sup> (525 ft <sup>3</sup> )	n/a	n/a	0.170 mm <sup>(2)</sup> (0.0067 in.)	n/a
VOLUMETRIC ACCURACY (with MaxSHOT 3D or C-Link) <sup>(6)</sup>		0.075 mm if L <sup>(6)</sup> ≤ 1.2 m (0.0029 in. if L <sup>(6)</sup> ≤ 4 ft)	0.085 mm if L ≤ 1.2 m (0.0033 in. if L ≤ 4 ft)	0.170 mm if L ≤ 3.0 m (0.0067 in. if L ≤ 4 ft)	n/a
		0.045 mm + 0.025 mm/m if L > 1.2 m (0.0018 in. + 0.0003 in./ft if L > 4 ft)	0.055 mm + 0.025 mm/m if L > 1.2 m (0.0022 in. + 0.0003 in./ft if L > 4 ft)	0.095 + 0.025 mm/m if L > 3.0 m (0.0037 in. + 0.0003 in./ft if L > 4 ft)	n/a
MEASUREMENT SPEED		30 Hz	30 Hz	30 Hz	30 Hz
WEIGHT		5.5 kg (12 lbs.)	5.5 kg (12 lbs.)	5.5 kg (12 lbs.)	450 g (1 lb.)
DIMENSIONS		1035 x 169 x 140 mm (40.8 x 6.6 x 5.5 in.)	1035 x 169 x 140 mm (40.8 x 6.6 x 5.5 in.)	1035 x 169 x 140 mm (40.8 x 6.6 x 5.5 in.)	204 x 159 x 97 mm (8 x 6.26 x 3.8 in.)
OPERATING TEMPERATURE RANGE		15 - 40 °C (59 - 104 °F)	15 - 40 °C (59 - 104 °F)	15 - 40 °C (59 - 104 °F)	15 - 40 °C (59 - 104 °F)
OPERATING HUMIDITY RANGE (NON CONDENSING)		10 - 90%	10 - 90%	10 - 90%	10 - 90%
CERTIFICATIONS		EN 301 489-1, EN 301 489-3, EN 300 220-1	EN 301 489-1, EN 301 489-3, EN 300 220-1	EN 301 489-1, EN 301 489-3, EN 300 220-1	EN 301 489-1, EN 301 489-3, EN 300 220-1

<sup>(1)</sup> Volumetric accuracy using dynamic referencing mode and a 500 mm artefact.

<sup>(2)</sup> Each system tested according to test methods given in the ASME B89.4.22 standard.

<sup>(3)</sup> Single point repeatability: The probe of the HandyPROBE is located within a conical socket. Individual points are measured from multiple approach directions. Each individual point measurement is analyzed as a range of deviations in X, Y, Z (distance/2 method).

<sup>(4)</sup> Volumetric accuracy: Performance is assessed by measuring traceable length artifacts in different locations and with different orientations within the working volume of the HandyPROBE (distance/2 method).

<sup>(5)</sup> Typical value.

<sup>(6)</sup> "L" being the size of the object measured.